



Installing Die Cleaning Brush Rod - 800B

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Please read ALL instruction before installation

You do NOT need to disassemble the reloader to accomplish the instructions below.

The objective is to correctly determine the exact hole location to be drilled in/on the top TOOLHEAD. You may wish to remove the two existing BHCS Allenhead bolts on the top to correctly align the new template located hole, but it is NOT necessary, if you are careful.

Place the template in the position shown in the image below.



1. Center punch the center of the lower
2. Carefully drill vertically DOWN the

I recommend that you place a rag
chips away from the reloader dur

3. Install the hex-shaft Die Cleanin

*Note: On some 800B machines,
underside of the toolhead where
smooth mounting surface for th*

4. Install the supplied washer &
serrated flanged nut.

Existing Hole

Existing holes

drilled

