



## \* CHANGING FIRING PINS

### REFER TO THE SCHEMATIC BELOW FOR REFERENCES

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1. Remove trigger from Receiver.

**You will be removing both Firing Pins by the following instructions and be certain that the LEVER is in its HOME POSITION (6 o'clock).**

2. Depending upon your Receiver style, Type 4 hopefully, its type will determine the method in removing the bottom Firing Pin. If your Receiver does NOT have a Perazzi #136, Top Lever Stop Plate, then proceed, otherwise pay close attention to Step 5.
3. Drive out the top Firing Pin Retainer Pin (sits above #128 and same size as #128).
4. Remove top Firing Pin AND remove its small inner recoil spring. Many times this recoil spring will remain in the Receiver. Use a Q-Tip and spin it to remove the coil. You MUST remove this coil (and you will also want to clean this cavity thoroughly). Broken parts may still be in the cavity, so check the coil spring.
5. This is the tricky part: Drive out pin #128 for the lower Firing Pin, but ONLY drive it partially out from the LEFT-to-the-RIGHT such that the pin remains IN THE RECEIVER. You want to drive this pin out only as far as necessary to release the Firing Pin, BUT LEAVE in far enough to retain the Stop Plate #136. It is a big pain to remove the Stop Plate completely and then reinstall parts 134, 135, and 137.
6. Thoroughly oil the new firing pins and cavity, and reinstall. Be careful to orient the groove in the firing pin to accept the #128 pin as you drive it back into position.
7. NOTE: The LONGER FIRING pin is for the bottom barrel, RIGHT SIDE. If your RH hammer has a WEB of metal on the outside near the flat where the hammer hits the firing pin, then you require the OLD STYLE bottom barrel firing pin (see picture below). Or, you can carefully grind

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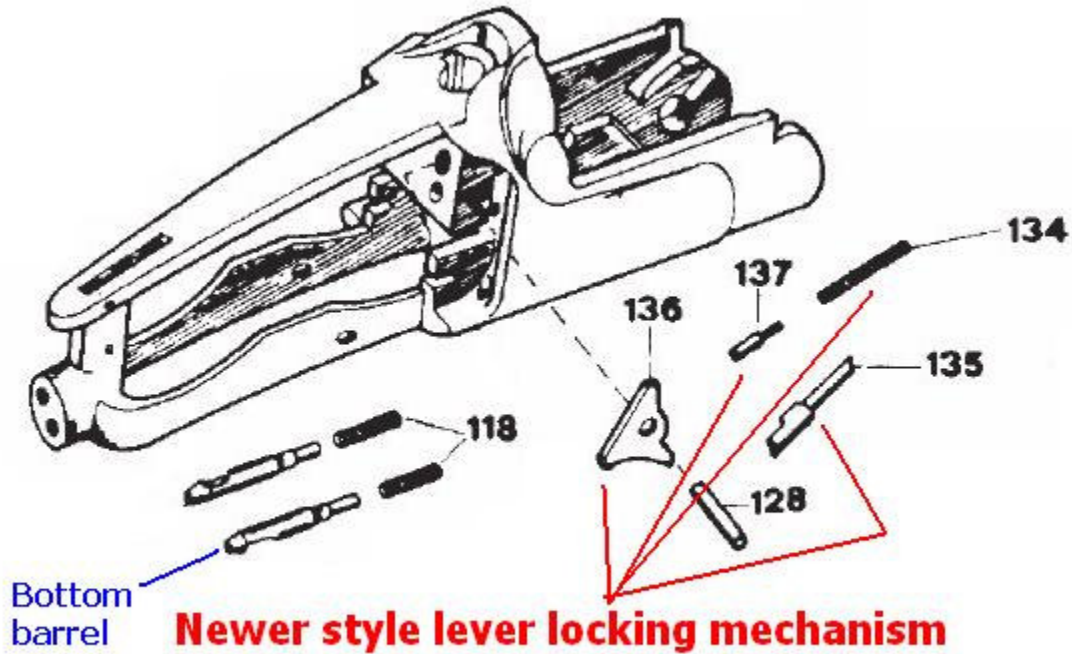
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out the web such that the hammer would resemble the newest style hammer.

RECOMMENDATIONS: Thoroughly clean all parts in lacquer thinner and oil prior to reinsertion. I use Rem Oil.



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