



* CHANGING HAMMERS & BRIDLES

REFER TO THE SCHEMATIC BELOW FOR REFERENCES

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NORMALLY, THIS IS A SIMPLE PROCEDURE. HOWEVER DUE TO VARIATIONS IN PERAZZI TRIGGER DIMENSIONS, A SMALL AMOUNT OF FITTING COULD BE REQUIRED.

1. Remove trigger from Receiver.
2. Remove hammer leaf springs, 165 & 166, both sides.
3. Drive out the pin holding the hammers in place, and set aside. This pin is part number 175/03. (See schematic herewith).
4. Remove the Hammers along with the Bridles and the two small pins in each Bridle. Your replacement hammers include new Bridles and pins, which you may have to assemble, but assemble later. Bridles are NOT side or hammer specific.
5. Because the new Hammers and Bridle assemblies are built to factory specs, you may need to "fit" each hammer. What I have found is that the curvature on the trigger housing (see schematic), may need to be filed down. I do this with a Dremel-like tool.
6. Each Hammer ***IS*** side-specific, determined by how it sits against the curved radius of the housing. (See schematic).
7. Properly insert one Hammer and pin 175/03 and check for easy motion. If the hammer seems to drag, it is most likely dragging on the curved radius in Step 5. Force complete Hammer travel several times and inspect both the Hammer and Trigger Housing for signs of shiny wear. You can also mark the housing's radius with a blue or black permanent marker to check where this metal-to-metal dragging occurs.
8. I often have to do/redo this procedure many times to get freedom of movement for the Hammer.
9. Once you have accomplished freedom of movement, repeat the process for the second Hammer.
10. If you removed the Bridle assembly, reinstall, then insert your leaf springs.

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