



**CHANGING TRIGGER LOCK PIN #107
IN DETACHABLE TRIGGER GUNS**

REFER TO THE SCHEMATIC BELOW FOR REFERENCES
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This is a pretty straight-forward procedure and really you don't need these instructions. I have them here at the request of some shooters because there are a couple of hiccups that you can easily avoid by reading/doing what I list here.

NOMENCLATURE: Preazzi Italy now lists all TM parts with a preceding digit "5". I will refer to these partmembers **WITHOUT** the "5". Part number 5101, will be referenced as simply "101".

1. Remove trigger and remove butt-stock from Receiver.
2. Take a sharp center punch and punch a small indicator mark at 12 o'clock on part #122, Trigger Plate Lock Cap. (See illustration at end of this expose).

You will want to do Step 2 because you can reverse this cap 180° as well of flip it over, thus making it nearly impossible to reassemble. Reason is that the old, original caps were drilled somewhat off-center when originally made. The new replacement caps are more forgiving and accept their hold pin #125 more easily.

3. With a small drift punch or small roll-pin punch (some TM's use a solid pin and others have a roll-pin), drive out and set aside pin #125. Be sure to catch the above mentioned #122 and coil spring #119 as they may want to take flight.
4. In order to remove the Trigger Plate Lock guide #107, you must first remove the vertical link part #106. This is the link that is operated by you pushing forward on the trigger safety/trigger release button #105.

☛ *You DO NOT need to remove the Trigger Safety, #105*

5. Using the same drift punch/roll pin punch, remove holding pin #117.

IMPORTANT NOTE: This is one of those hiccups. Link #106 **MUST** be removed and reinstalled in the **EXACT** same position. You can erroneously flip in over, and turn it around... **DON'T**. Place a scribe mark on it somewhere to remind you how to correctly return in to its original position. **SERIOUSLY**, do this without mistake.

6. Slide the link #106 up and out of the small machined hole-slot in the Guide #107, thus freeing the guide for its removal.
7. Remove the guide #107.

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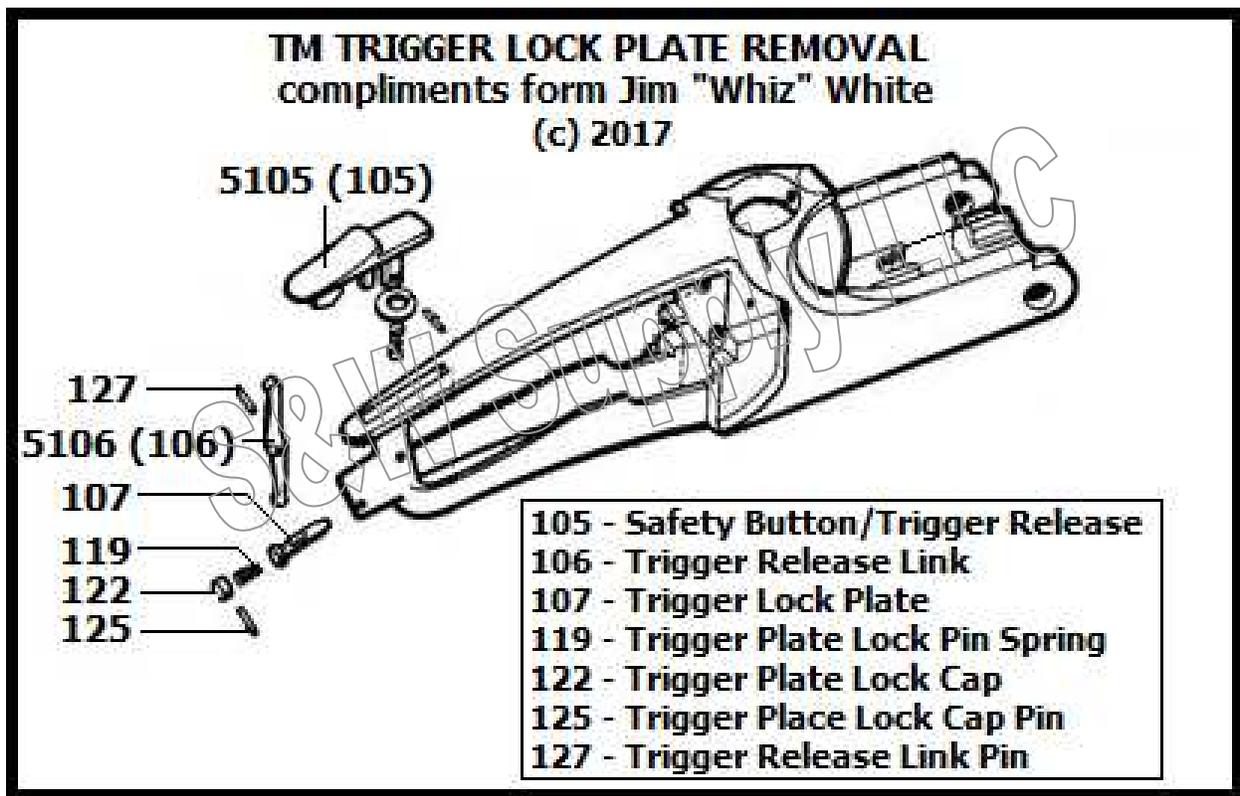
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8. Insert the replacement guide back into its hole location making certain that you can see the small machined hold-slot sticking UP at 12 o'clock.
9. Return the Link #106 to its original position, and make certain the the bottom of this link inserts fully into the Guide's machined rectangular hole-slot.

You may want to "test" the mating of these two parts PRIOR to assembling in the receiver, making sure that the Link and Guide accept one another.

10. Holding the Link in place return its holding pin #127 into the receiver, and making certain that the TOP of the Link is set properly BEHIND the Thumb Safety button.
11. Insert the coil spring #119 such that the small end faces FORWARD.
12. Place the cap #125 into place, with the 12 o'clock center punch mark you make in Step 2.
13. Holding in cap #125, insert its holding pin in position and gently tap it into place, maintaining pressure on the cap th ensure the pin is orientated properly
14. Place a few drops of light oil of the moving surfaces. I often see quite a bit of rust in these areas because they are devoid of lubricant.
15. You are done!



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