



## \* CHANGING/REMOVING & REINSTALLING #107

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There are two concerns in changing out the Perazzi #107 Trigger Lock Plate ("Guide").

**CONCERN 1:** The small circular disc # 122 holding in the Guide and its tapered spring MUST be reinstalled in the exact orientation as it was in the gun initially.

**CONCERN 2:** The vertical link, #106, must also be reinstalled in the exact orientation.

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### PROCEDURES (REFER TO SCHEMATIC ON PAGE 2)

- STEP 1:** You will remove part # 122, but I suggest that you first tap a small dot at 12 o'clock on the disc prior to its removal because you can both rotate it 180° and flip-flop it upon reinstallation, either of which is not correct.
- STEP 2:** Tap out #122's holding pin #125.
- STEP 3:** Remove the tapered coils spring (it is orientated tapered end to the FRONT).
- STEP 4:** Tap out pin #127, which holds in the vertical #106, Trigger Release Link.

#### IMPORTANT

*The Trigger Release Link MUST be installed in the exact same orientation as it was prior to removal. Rounded end is DOWN, but you can easily and mistakenly rotate it vertically and in doing so it will not operate the release mechanism.*

**STEP 5:** Remove #106 and set aside.

#### NOTE

*It is possible on some receivers that you cannot pull out this #106. If this is NOT the case with you, skip to Step 10.*

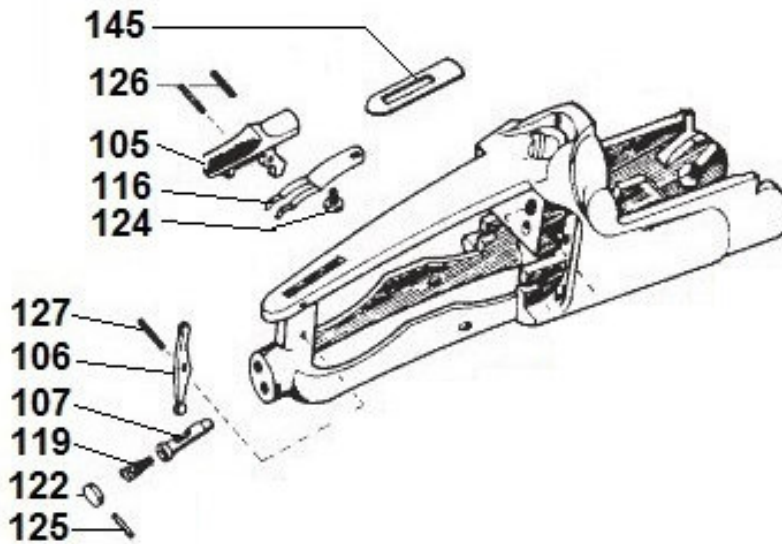
- STEP 6:** Remove Thumb Safety – Tap out pin #125/126 (there normally is only ONE of these). Perazzi designed these guns to accept a secondary pin to prevent the gun from being accidentally placed in SAFE for competition purposes.
- STEP 7:** Remove Thumb Safety #105.
- STEP 8:** In many instances you may find a small, clear, flat piece of paper-thin plastic sitting directly under the Thumb Safety/Trigger Release button. These are used to reduce blue scarring from button operation. This is part #145. Many guns are missing this piece.
- STEP 9:** You may wish to remove the small screw #124, holding in place the ribbed flat spring #116; Safety Spring. This will become evident when you attempt to reassembly the Thumb Safety in STEP 12.
- STEP 10:** Once all the above steps have been completed, simply push to the #107 Trigger Plate Lock to the rear.
- STEP 11:** Insert the new #107 with its lever opening slot is faced UP to ease in the insertion of the vertical #106.
- STEP 12:** Correctly position (as in removal) #106, drop in the rounded end INTO the #107 guide's slot.
- STEP 13:** Reinsert pin #106 to secure the #107.
- STEP 14:** Replace the Thumb Safety in position and insert its cross-pin #126. At this point you may want to slide the ribbed flat spring UNDER the #106 pin and then reinstall its holding screw #124 (as referenced in STEP 9 above). This is the easiest procedure to secure the Thumb Safety in place.
- STEP 15:** Insert the new replacement # 119"V" coil spring into the # 107 guide, pointed end to the front.
- STEP 16:** Reinsert the #122 Trigger Plate Lock Cap cover disc, holding it in place/tap back into position its holding pin # 125. Current design discs #122 have been redesigned to be more forgiving in accepting holding pins.

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PART #	DESCRIPTION
105	Thumb Safety – “Safety” and “Trigger Release Button”
106	Link, Trigger Release
107	Plate, Trigger Lock
116	Spring, Safety
119	Spring, Trigger Plate Lock Pin
122	Cap, Trigger Plate Lock
124	Screw, Safety Spring
125	Pin, Trigger Plate Lock Cap
126	Pin, Safety Button
127	Pin, Link
145	Under Safety – clear plastic shim

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